RUST SCAT®

WB ACRYLIC INTERIOR/EXTERIOR ENAMEL

GLOSS 80

Features

- Durable Multi-Purpose Waterborne Enamel
- Excellent Colour and Gloss Retention
- Fast Dry
- Superior Levelling

General Description

Rust Scat® Gloss Acrylic Enamel is an interior-exterior finish, which is suitable for coating primed metal, wood or masonry surfaces. It is water thinned so it poses no fire hazard or objectionable odour. The acrylic resin provides excellent colour and gloss retention as well as tenacious adhesion properties.

Recommended For

A durable waterborne coating for use on wood, metal, masonry and drywall in commercial, institutional, industrial and residential applications. Not recommended for unprimed wood and metal, immersion service or high corrosion areas. Do not use as a house paint on wood siding.

Limitations

- Rust Inhibitive when used with Rust Inhibitive Primer
- Apply at temperatures between 10 °C to 32.2 °C (50 °F and 90 °F).
- Not intended for immersion service.

Product Information

Colours — Standard:

White (1), Black (2), Sandstone (110), OSHA Red (136), OSHA Blue (137), Mack Green (138), OSHA Orange (139), International Orange (142), Safety Yellow (151), Duronodic Bronze (satin sheen 424), Safety Red (938)

— Tint Bases:

Pastel Base (32), Tint Base (33), Deep Base (34), Accent Base (36)

Tint with Universal colorants only

— Special Colours:

Contact your dealer.

Certifications & Qualifications:

The products supported by this data sheet contain a maximum of 250 grams per litre VOC /VOS excluding water and exempt solvents.

This product is compliant as a Non-Flat High Gloss Coating.

Master Painters Institute MPI # 114 & 154

Technical Assistance:

Available through your local authorized independent dealer. For the location of the dealer nearest you, call 1-800-361-5898 or visit www.coronadopaint.ca

Technical Data◊		White
Vehicle Type		Acrylic
Pigment Type		Titanium Dioxide
Volume Solids		36.1 ± 1.0%
Coverage per 3.79 L at Recommended Film Thickness		32.5 – 41.8 sq. m. (350 – 450 sq. ft.)
Recommended Film Thickness	– Wet	3.6 - 4.6 mils
	– Dry	1.4 - 1.7 mils
Depending on surface texture and porosity. Be sure to estimate the right amount of paint for the job. This will ensure colour uniformity and minimize the disposal of excess paint.		
Dry Time @ 25 °C (77 °F) @ 50% RH	– Tack Free	30 Minutes
	– To Recoat	2 Hours
High humidity and cool temperatures will result in longer dry, recoat and service times.		
Dries By		Coalescence
Viscosity		92 – 97 KU
Flash Point		93.2 °C (200 ºF) or greater (TT-P-141, Method 4293)
Gloss / Sheen		Gloss (70 – 80 @ 60°)
Surface Temperature at Application	– Min.	10 °C (50 °F)
	– Max.	32.2 °C (90 °F)
Thin With		Clean Water
Clean Up Thinner		Warm, Soapy Water
Weight Per 3.79 L		4.7 kg (10.3 lbs.)
Storage Temperature	– Min.	7.2 °C (45 °F)
	– Max.	35 °C (95 °F)

Volatile Organic Compounds (VOC)

224 Grams/Litre

◊ Reported values are for White. Contact dealer for values of other bases or colours.

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Surface Preparation

Surfaces to be painted must be clean, dry, and free of dirt, dust, grease, oil, soap, wax, scaling paint, water soluble materials and mildew. Remove any peeling or scaling paint, and sand these areas to feather edges smooth with adjacent surfaces. Glossy areas should be dulled. Drywall surfaces must be free of sanding dust. Spot prime before and after filling nail holes, cracks, and other surface imperfections.

New plaster or masonry surfaces must be allowed to cure (30 days) before applying base coat. Cured plaster should be hard, have a slight sheen and maximum pH of 10; soft, porous or powdery plaster indicates improper cure. Knife off any protrusions and prime plaster before and after applying patching compound. Poured or pre-cast concrete with a very smooth surface should be etched or abraded to promote adhesion, after removing all form release agents and curing compounds. Remove any powder or loose particles.

Difficult Substrates: Your dealer offers a variety of specialty primers for use over difficult substrates such as plaster, bleeding woods, grease stains, crayon markings, hard glossy surfaces, galvanized metal or other substrates where paint adhesion or stain suppression is a particular problem. Your dealer can recommend the right problem-solving primer for your special needs.

WARNING! If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by logging onto Health Canada @ https://www.canada.ca/en/health-canada/services/environmental-workplace-health/environmental-contaminants/lead/lead-information-package-some-commonly-asked-questions-about-lead-human-health.html

Primer System

New surfaces should be fully primed, and previously painted surfaces may be primed or spot primed as necessary.

Wood and Engineered Wood Products:
Primer: All-Purpose Acrylic or Alkyd Primer
Finish: 1 or 2 coats of Rust Scat® WB Acrylic Enamel Gloss (80)

Bleeding Type Woods, (Redwood and Cedar):
Primer: All-Purpose Alkyd Primer
Finish: 1 or 2 coats of Rust Scat® WB Acrylic Enamel Gloss (80)

Interior Drywall:
Primer: All-Purpose Interior Acrylic Primer (Super Kote 5000® 40-11)
Finish: 1 or 2 coats of Rust Scat® WB Acrylic Enamel Gloss (80)

Interior Plaster (Cured):
Primer: All-Purpose Interior Acrylic Primer (Super Kote 5000® 40-11)
Finish: 1 or 2 coats of Rust Scat® WB Acrylic Enamel Gloss (80)

Masonry; Rough or Pitted Masonry:
Primer: Masonry Latex Block Filler (Super Kote 5000® 958)
Finish: 1 or 2 coats of Rust Scat® WB Acrylic Enamel Gloss (80)

Masonry; Smooth Poured or Pre-cast Concrete:
Primer: All-Purpose Acrylic Primer
Finish: 1 or 2 coats of Rust Scat® WB Acrylic Enamel Gloss (80)

Ferrous Metal (Steel & Iron):
Primer: Rust Scat® Alkyd Metal Primer (35) or Rust Scat® Waterborne Acrylic Primer (36)
Finish: 1 or 2 coats of Rust Scat® WB Acrylic Enamel Gloss (80)

Hard glossy alkyd surfaces: Abrasion by sanding provides optimum adhesion.

Non-Ferrous Metal (Galvanized & Aluminum): All new metal surfaces must be thoroughly cleaned with Corotech® Oil & Grease Emulsifier (V600) to remove contaminants. New shiny non-ferrous metal surfaces that will be subject to abrasion should be dulled with very fine sandpaper or a synthetic steel wool pad to promote adhesion
Primer: Rust Scat® Waterborne Acrylic Primer (36)
Finish: 1 or 2 coats of Rust Scat® WB Acrylic Enamel Gloss (80)

Repaint, All Substrates: Prime bare areas with the primer recommended for the substrate above.

Application

Stir thoroughly. Make sure that no pigment remains on the bottom of the can and that the entire contents are fluid and free of lumps. Apply by brush, roller or spray. You may thin product with water sparingly to achieve the desired consistency. Apply at temperatures between 10 °C – 32.2 °C (50 °F and 90 °F).

Do not apply if temperature is within 5° of dew point or if rain is expected within 12 hours.

Clean Up

Clean up with warm, soapy water followed by a clean water rinse.

Environmental Health & Safety Information

May cause allergic skin reaction.

Do not get on skin or clothing.

Use only in a well ventilated area. Keep container closed when not in use. In case of spillage, absorb with inert material and dispose of in accordance with local regulations. Wash thoroughly after handling.

KEEP OUT OF REACH OF CHILDREN
PROTECT FROM FREEZING

Refer to Safety Data Sheet for additional health and safety information.

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